

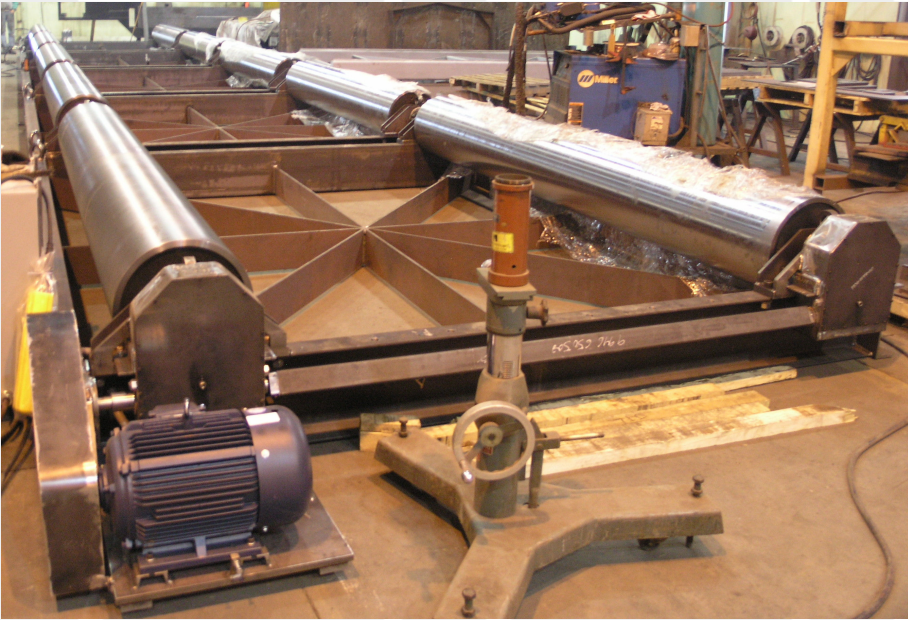
TR Series

Fit-Up Rolls

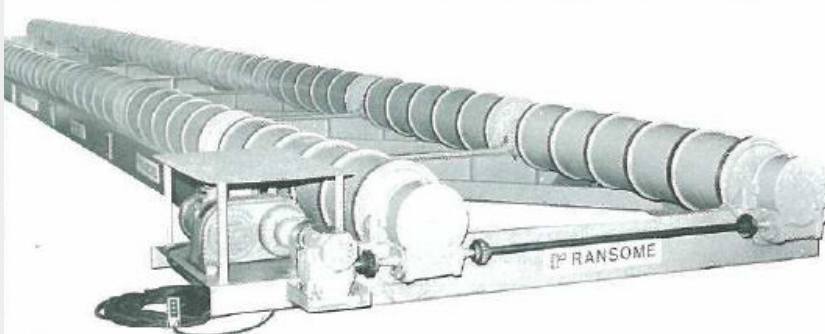


Features

- ◆ Machined Rollers
- ◆ Expandable in 10' Increments
- ◆ AC Variable Frequency Drive
- ◆ Large Diameter Range



Used to fit up and tack shell courses to one another so as to result in a uniform diameter Vessel. Available with different length roll sections that couple and uncouple to allow full or partial drive down the line. With proper fit up of the sections to one another, mechanized welding is easily applied for maximum speed and Profit.



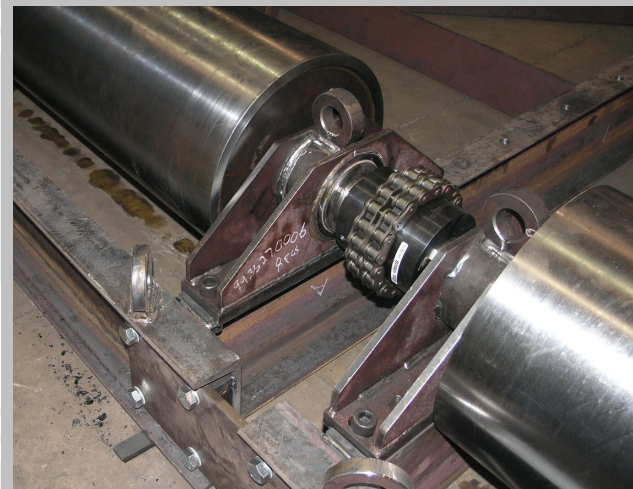
Optional stand-off rings separate the shell tangent from the rollers so wedges and other alignment tools can be used.

Capacities from 5 to 500 Ton.



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Each bed and roller assembly is joined to the other using splice plates at either side of the frame and couplings between the roller bearings. This permits the flexibility of using the equipment as a total 40 foot surface unit, or spread out in 10 foot multiples where longer tank or stack sections are to be fitted or tacked.