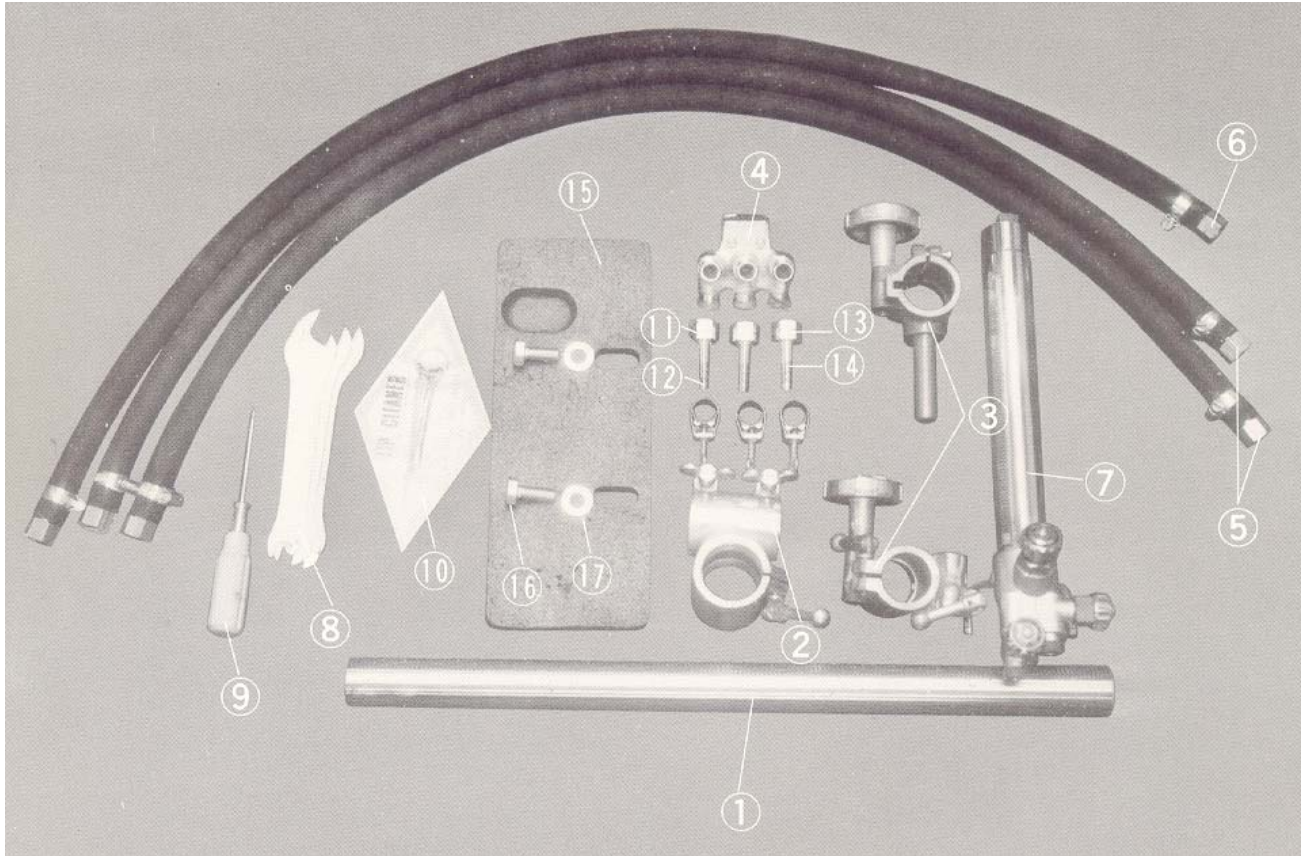


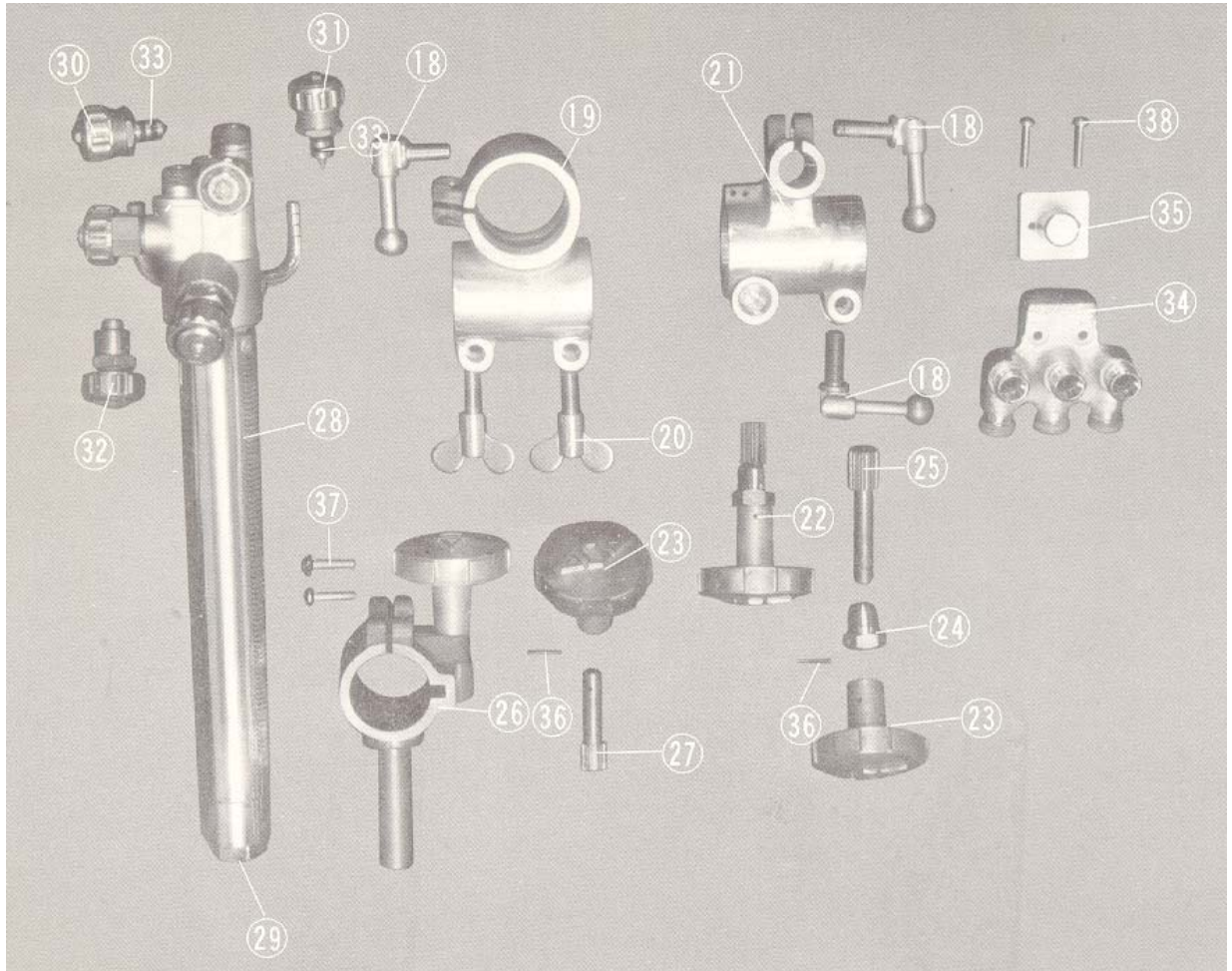
## Diagrams and Parts List

### IK-12MAX

### Torch L-100



Item No	Part Name	Qty	Stock No	Remarks
1	Pipe arm	1	30321	Standard 500mm
2	Arm holder unit	1	30301	
3	Torch holder assembly	1	30367	
4	Distributor	1	13301	Except USA
			13302	USA Only
5	Hose for Oxygen	2	30368	Except USA
			30369	USA only
6	Hose for gas	1	30370	Except USA
			30371	USA only
7	Torch	1	10701	Except USA
			10702	USA Only
8	Spanner	1	30309	
9	Screw driver	1	30310	
10	Tip Cleaner	1	30311	
11	Nut for oxygen	2	15001	Except USA M16xP1.5
12	Hose connector	2	15003	Except USA 5/16
13	Nut for gas	1	15002	Except USA M16.P1.5.Right
14	Hose connector	1	15004	3/8
15	Weight	1	30346	
16	Hex bolt	2	BH-10X35	M10x35
17	Washer	2	WF-10	φ10



Item No	Part Name	Qty	Stock No	Remarks
18	Crank handle	1	30313	
19	Arm holder base	1	30314	
20	Wing bolt	3	30315	
21	Cross feed holder	1	30372	With key
22	Cross feed handle assembly	1	30373	
23	Handle	2	30317	
24	Pinion metal	1	30374	
25	Pinion	1	30375	
26	Torch holder assembly	1	30376	
27	Pinion	1	30377	
28	Torch rack	1	10703	With screw
29	Tip fixing nut	1	5020	
30	Valve for preheat oxygen	1	15105	
31	Valve for gas	1	15103	
32	Valve for jet oxygen	1	15122	
33	O-Ring		05026	
34	Distributor body	1	13303	
35	Distributor bracket	1	13304	USA only
36	Spring pin	2	PR-2.5X16	φ2.5X16
37	Screw	2	SP-4X18	M4x18
38	Screw	2	SP-4X30	M4x30