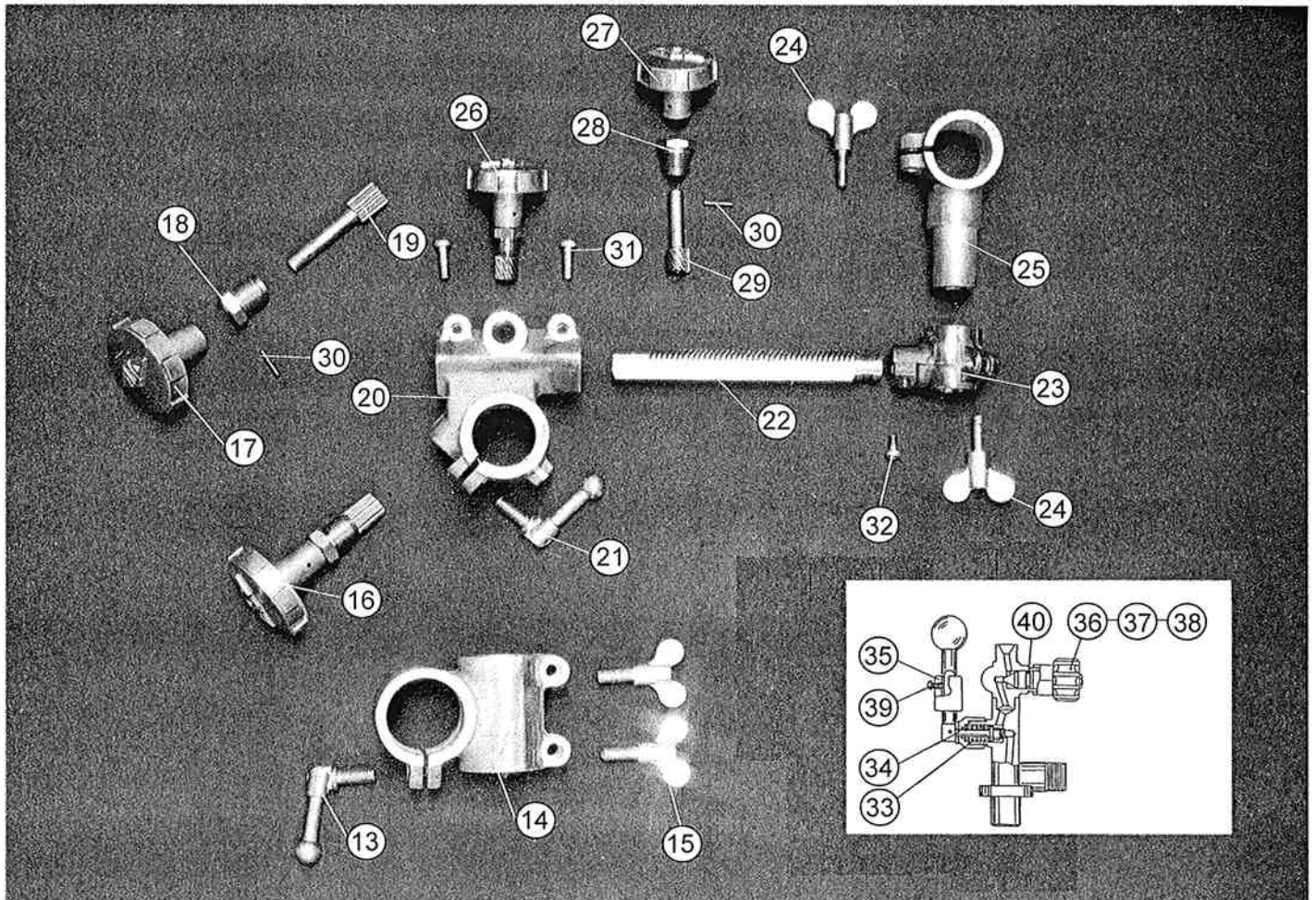




IK-12 max3 S-100 with PRESET VALVE

DIAGRAM



PARTS LIST

ITEM NO.	PART NAME	Q'TY	STOCK NO.	REMARKS
13	Crank handle	1	60030313	M8
14	Arm holder	1	60030314	
15	Wing bolt	2	60030315	M8
16	Cross feed handle assembly	1	60030316	
17	Handle	1	60030317	D50
18	Pinion metal	1	60030318	
19	Pinion	1	60030319	
20	Cross feed unit	1	60030320	with key
21	Crank handle	1	60030313	
22	Slide bar	1	60030390	
23	Torch holder bracket	1	60030391	
24	Wing bolt	2	60030392	
25	Torch holder	1	60030393	
26	Up/down handle assembly	1	60030394	
27	Handle	1	60030223	

ITEM NO.	PART NAME	Q'TY	STOCK NO.	REMARKS
28	Pinion metal	1	60030395	
29	Pinion	1	60030396	
30	Spring pin	2	6B022516	PR-2.5x16
31	Screw	2	6C520618	SP-6x18
32	Screw	1	6C520510	SP-5x10
33	Spindle assembly	3	80006293	
34	Spindle	3	80006294	
35	Handle	1	80006295	
36	Valve for jet oxygen	1	ZS15254	*
37	Valve for preheat oxygen	1	ZS15255	*
38	Valve for gas	1	ZS15256	*
39	Screw	2	80006296	
40	O-ring	3	80005026	