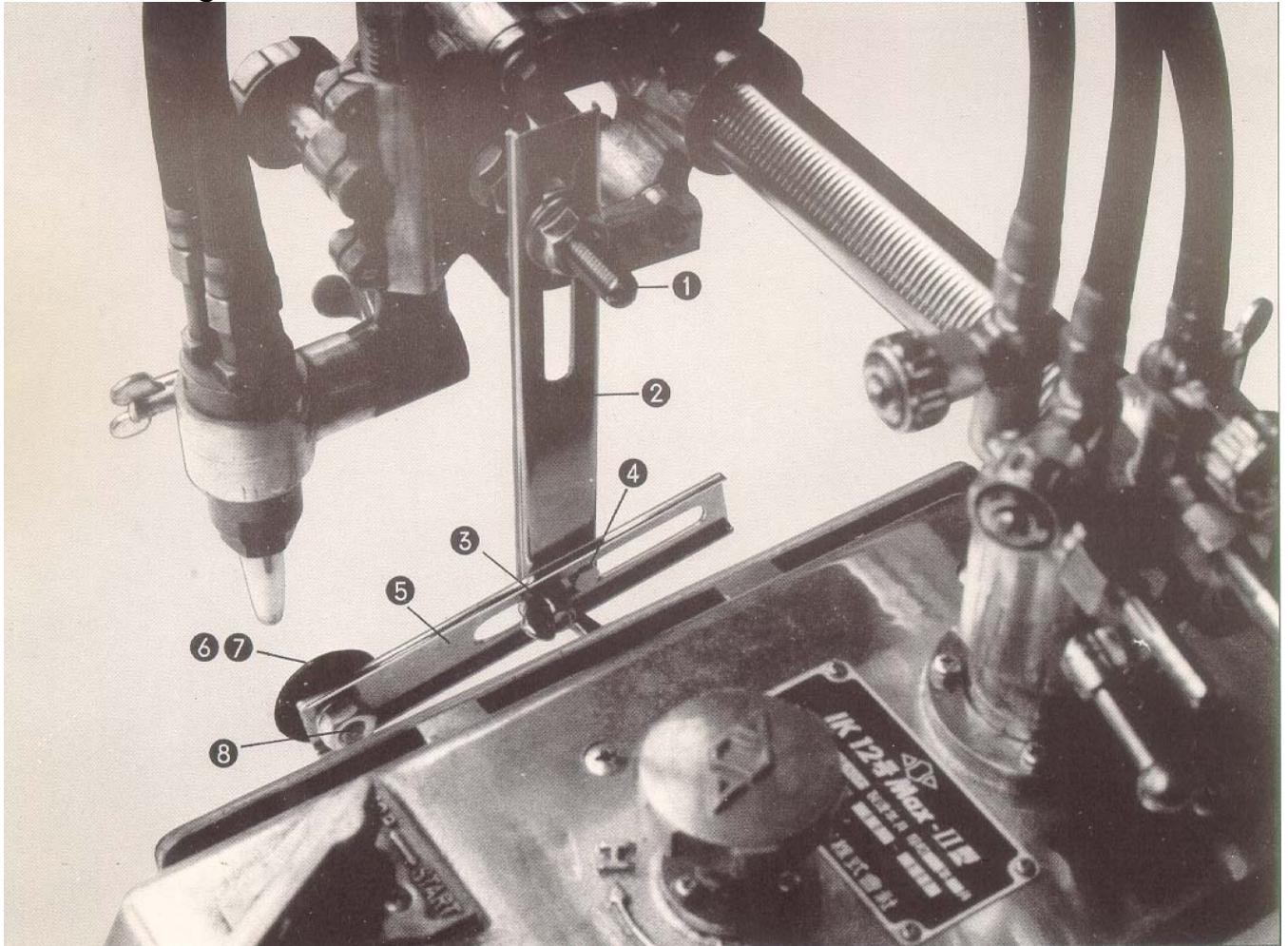


Diagrams and Parts List
IK-12MAX
Torch Floating Device



The torch floating device is used whenever precision cutting is the objective.

It is easy to use the device. Just fix it to the torch holder as shown in the photograph. The torch holder pipe arm must be at right angles to the body of the IK-12 MAX for operation, a point which must be noted carefully.

Item No	Part Name	Qty	Stock No	Remarks
	Guide roller assembly	1	32340	
1	Setting shaft	1	32341	
2	Plate A assembly	1	32342	With pin & set screw
3	Set screw	1		
4	Pin	1		
5	Plate B	1	32345	
6	Collar	1	32346	
7	Guide roller	1	30342	
8	Guide roller shaft	1	30343	
	Nut	4	NH-12	M12
	Washer	4	WF-12	For M12
	Wing nut	1	NB-8	M8
	Washer	1	WF-8	For M8
	Nut	1	NH-10	M10
	Spring washer	1	WS-10	For M10