

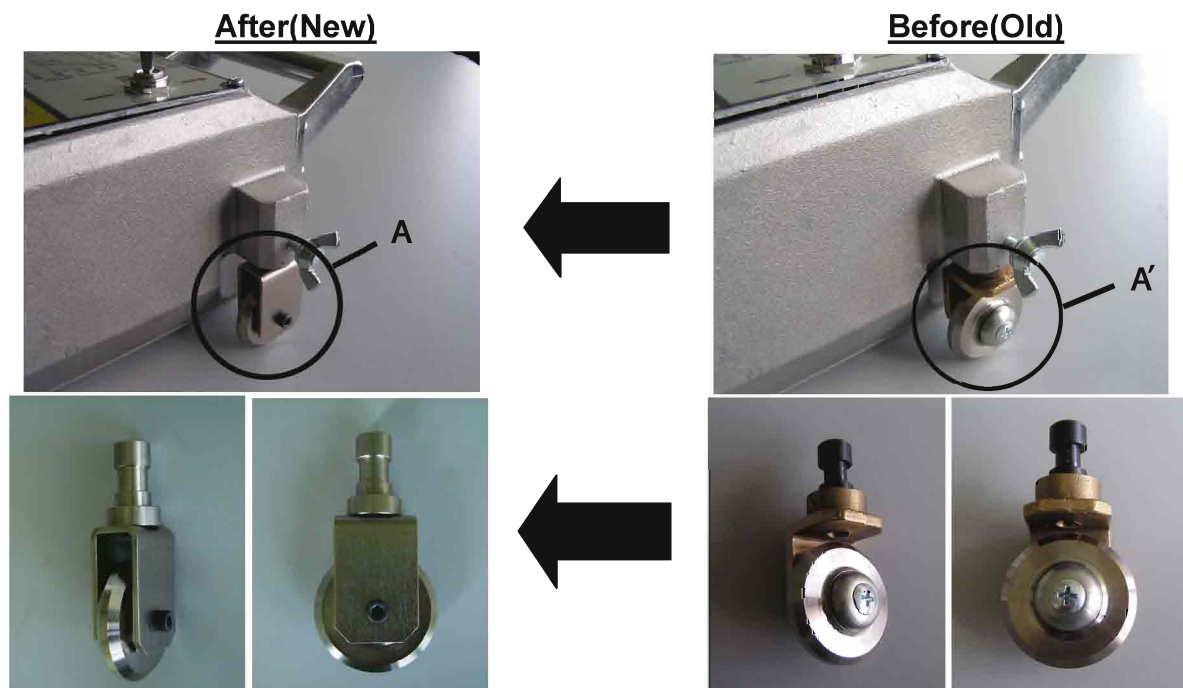
See page 3 for  
changes in idler  
wheel



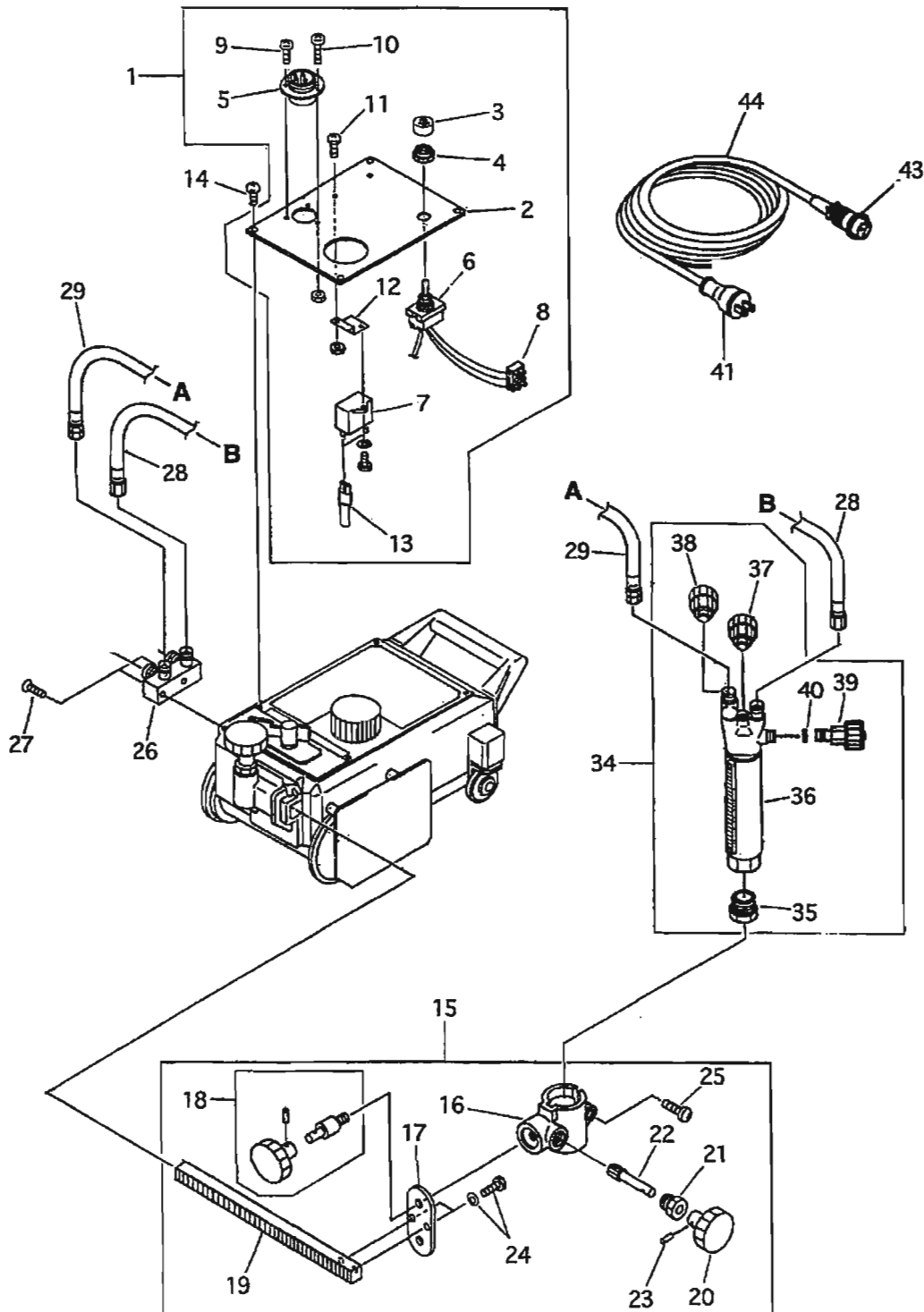
## Information / Changed form of Beetle Idle wheel unit

We will change the form of IK-12 Beetle Idle wheel unit (S/N 60031810) from August 1st.  
Please see the following picture

### Changes from goods produced on August 1<sup>st</sup>.



## 10.2 Electrical, gas and torch slide holder units



Torch Dimensions  
 Length 10"  
 Barrel 1.25"  
 holes for rack  
 tapped 4-.40  
 ZS10056  
 Torch rack with  
 Screws  
 ZS10057  
 Rack Screw

## Electrical, Gas and Torch Slide Holder Unit

Item #	Part Name	QTY	Part #	Item #	Part Name	QTY	Part #
1	Panel assembly	1	ZS31894	31	Nut L/H "B"	1	0866836900
2	Panel	1	ZS31837	32	Gland 5/16"	1	0866837000
3	Cap for dust protector	1	ZS32431	33	Gland 5/16"	1	0866837000
4	Nut	1	ZS32431	34	Torch	1	ZS10051
5	Metal Socket	1	ZS30283	35	Tip Nut	1	ZS05020
6	Switch	1	ZS30283	36	Rack for Torch w/ screw	1	ZS10056
7	Condensor	1	ZS35207	37	Preheat Oxy Valve	1	ZS15355
8	Terminal	1	ZS31841	38	Gas Valve	1	ZS15356
9	Screw (3x6)	2	9968161000	39	Jet Oxy Valve	1	ZS15401
10	Screw (3x8)	1	9968161100	40	O-ring	1	ZS05026
11	Screw (3x6)	2	9968172300	41	Rubber Plug	1	9938848900
12	Condensor Fixing Plate	1	ZS32389	42	Earth Clip	1	ZS30295
13	Terminal	2	ZS35211	43	Metal Plug	1	60030295
14	Screw (4x8)	4	9968165000	44	Cord assy	1	61004264
15	Torch Holder Assy	1	ZS31801				
16	Torch Holder	1	ZS31842				
17	Torch Holder Fixing Plat	1	ZS31843				
18	Holder Fixing Handle	1	ZS31844				
19	Rack Bar	1	ZS31845				
20	Handle	1	ZS30223				
21	Pinion metal	1	ZS30909				
22	Pinion	1	ZS30910				
23	Spring Pin (2.5x16)	1	9968204300				
24	Hex Bolt (5x14)	2	9968129500				
25	Screw (6X25)	1	9968180500				
26	Distributor	1	ZS31847				
27	Screw (5x25)	2	9968165000				
28	Oxygen Hose	1	ZM30306				
29	Gas Hose	1	ZM30307				
30	Nut R/H "B"	1	0866837000				



## Two Torch Unit

Item #	Part Name	QTY	Part #	Item #	Part Name	QTY	Part #
1	Torch Holder Assy	2	ZS31848	31	Oxy Hose	1	ZM30323
2	Torch Holder	2	ZS31856	32	Gas Hose	1	ZM30327
3	Screw	2	9968180500	33	Oxy Hose	1	ZM30304
4	Pinion Handle Assy	2	ZS30908	34	Gas Hose	1	ZM30308
5	Handle	2	ZS30223				
6	Pinion Metal	2	ZS30909				
7	Pinion	2	ZS30910				
8	Spring Pin (2.5x16)	1	9968204300				
9	Torch Crossfeed Holder	2	ZS31849				
10	Cross Feed Holder	1	ZS31857				
11	Wing Bolt	2	ZS30315				
12	Crank Handle	1	ZS30313				
13	Cross Feed Pinion Unit	2	ZS31835				
14	Handle	2	ZS30223				
15	Pinion Metal	2	ZS30318				
16	Pinion	2	ZS30318				
17	Spring Pin (2.5x16)	2	9968204300				
18	Rack Bar	1	ZS31850				
19	Distributor	1	ZS31853				
20	Fitting	1	ZS31854				
21	Weight Supporter	1	ZS31855				
22	Screw (5x55)	1	9968166100				
23	Hex Bolt (5x14)	1	9968129500				
24	Nut R/H "B"	1	0866837000				
25	Gland 5/16"	1	0866673600				
26	Nut L/H "B"	1	0866836900				
27	Gland 5/16"	1	0866837000				
28	Torch	2	ZS10051				
29	Weight	1	ZS30381				
30	Hex Bolt (6x40)	2	9968105900				